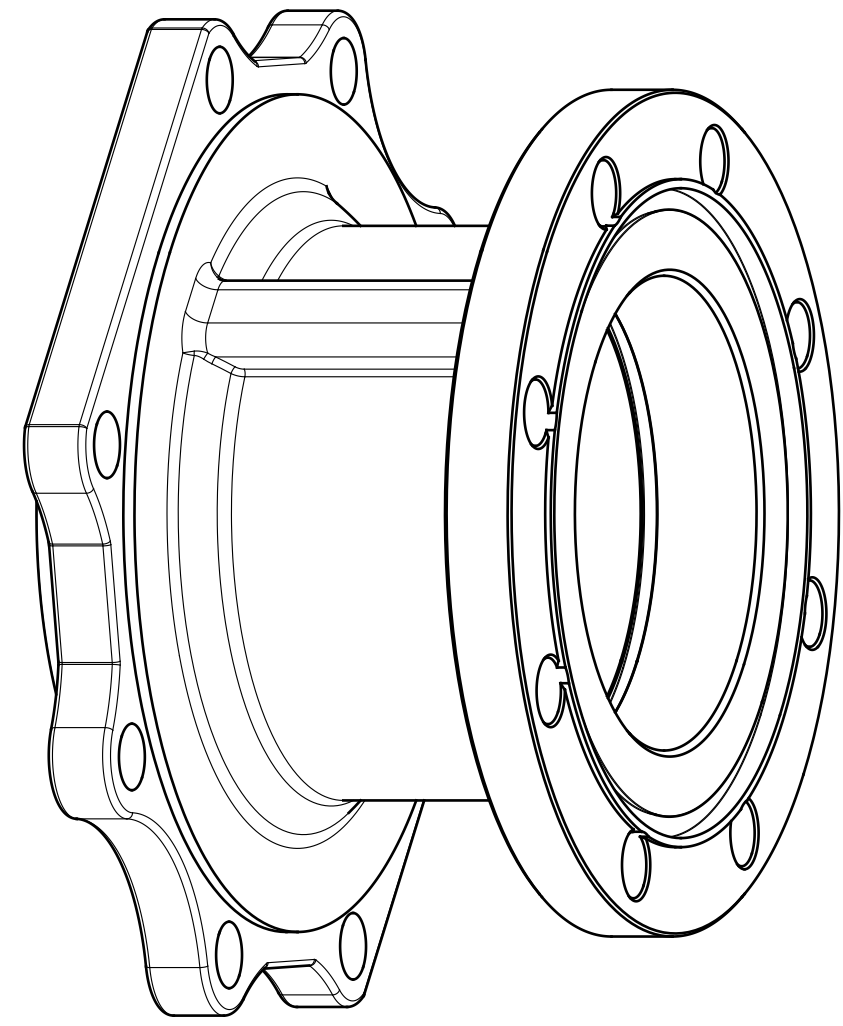
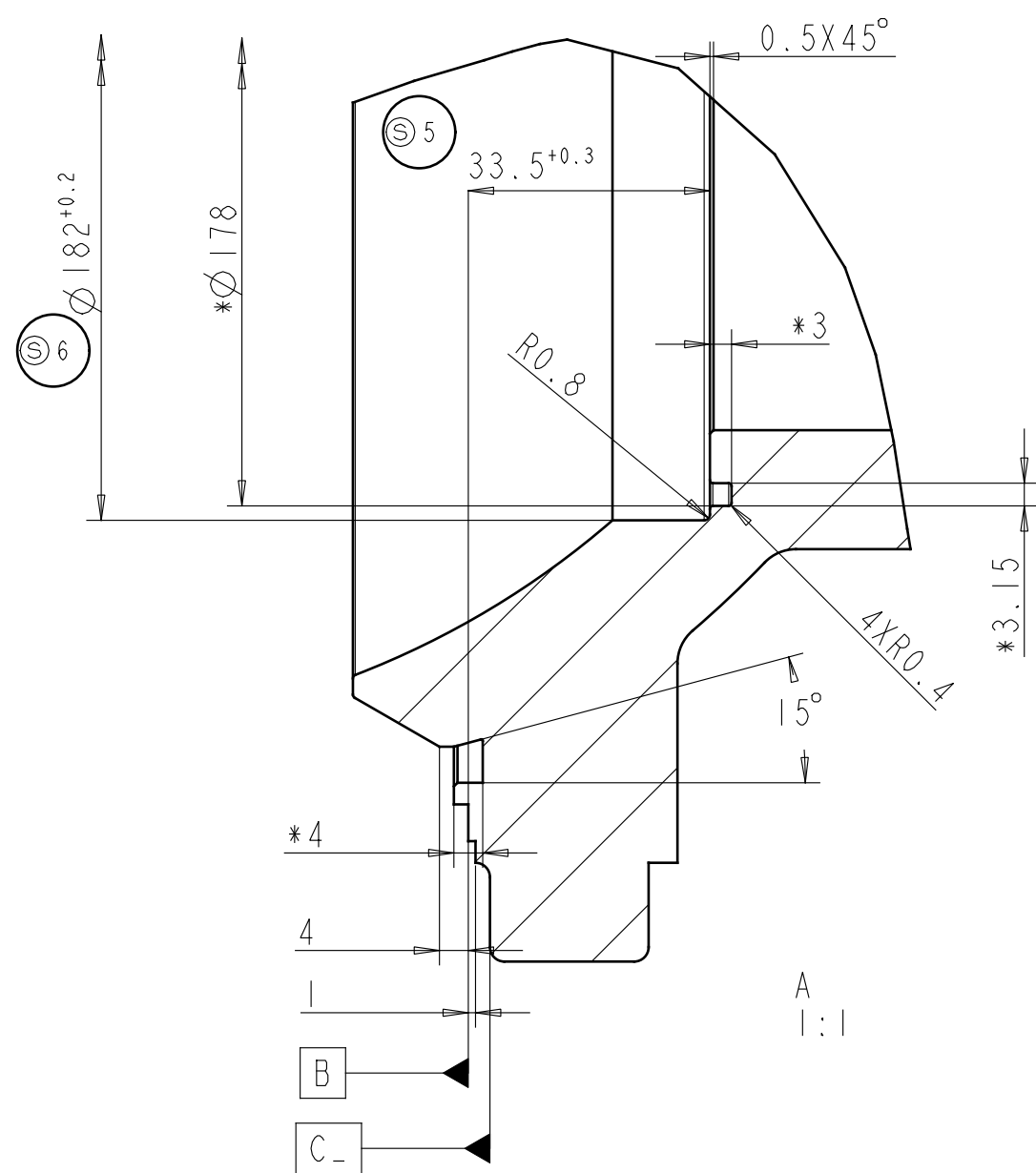
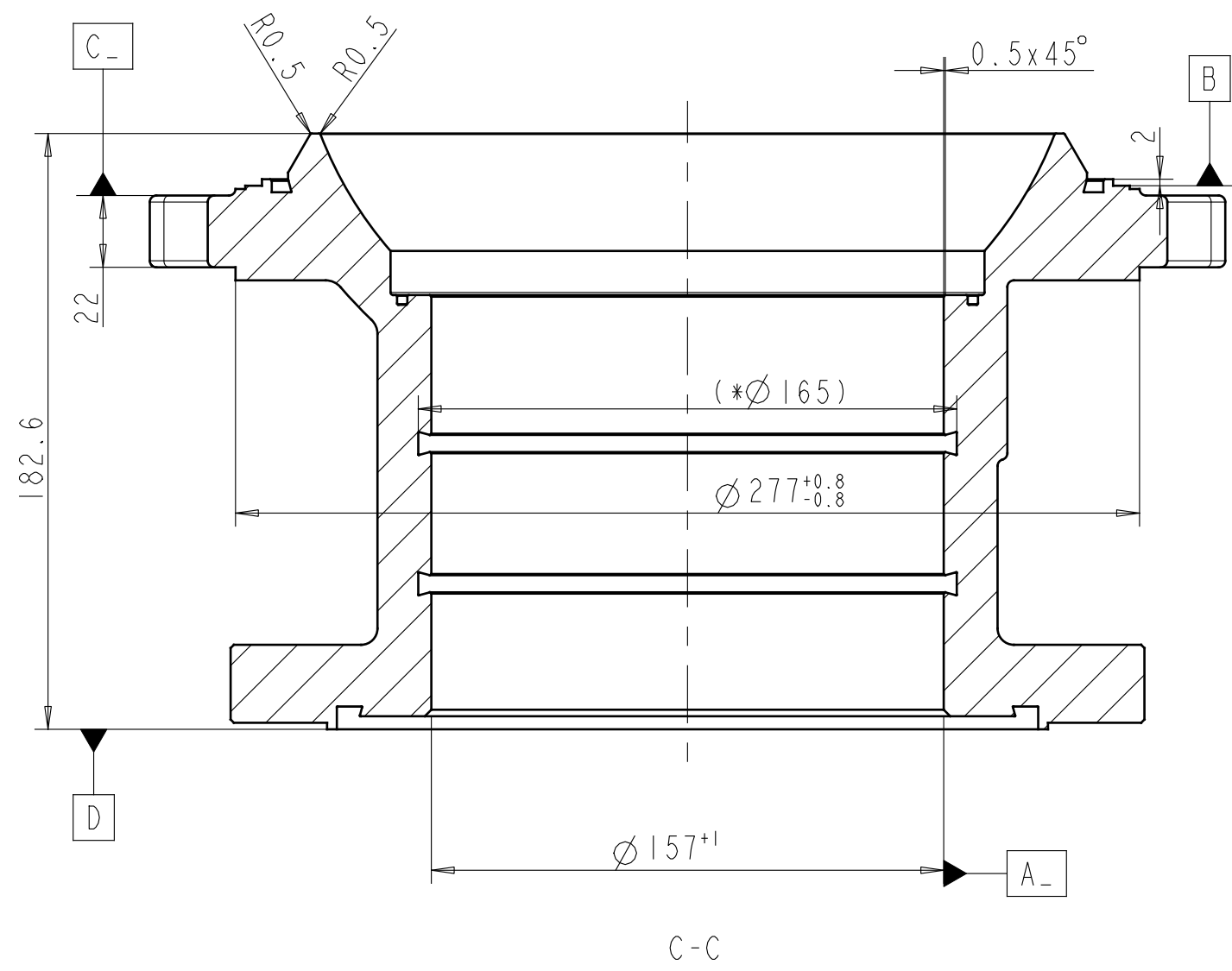
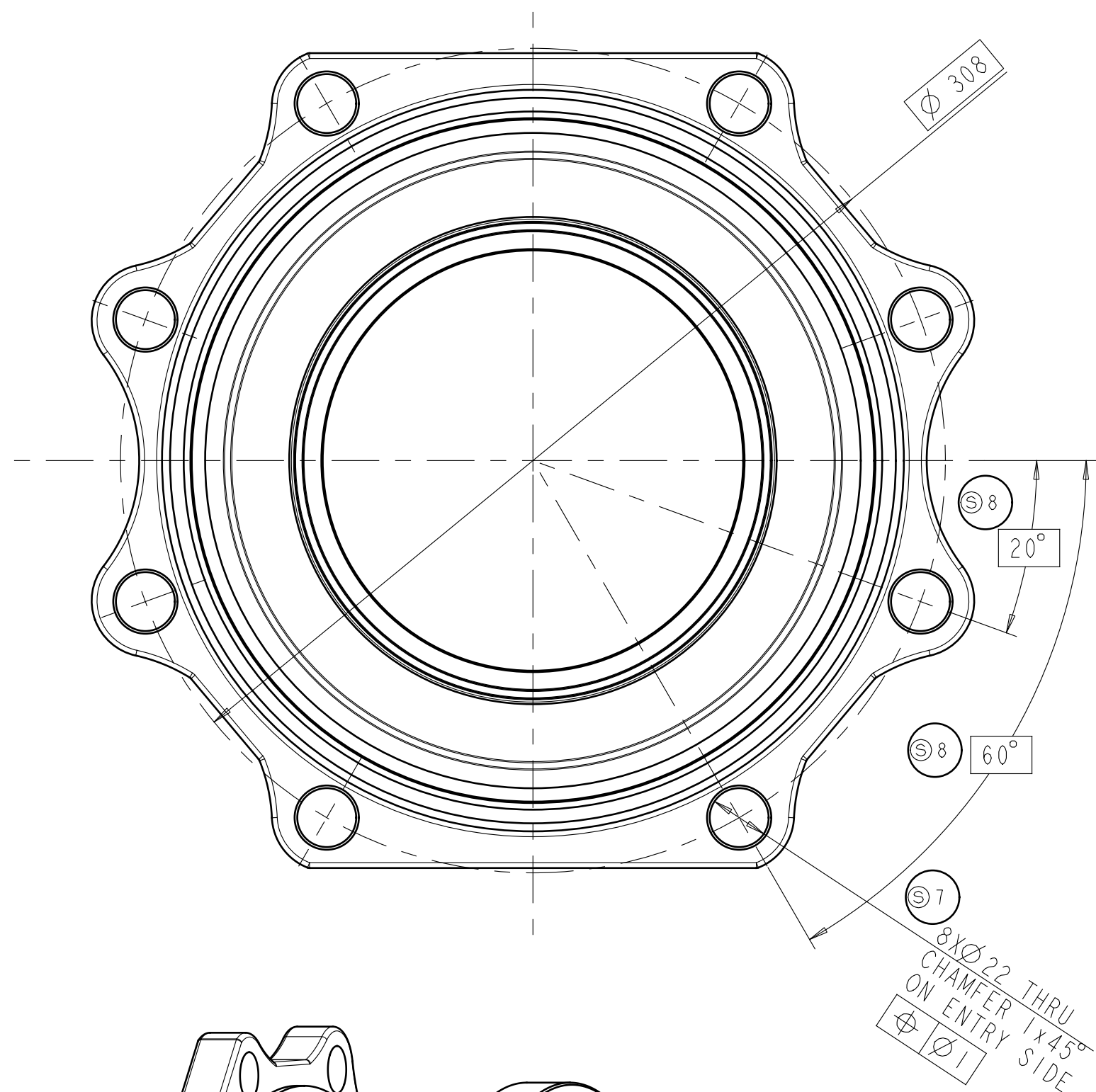
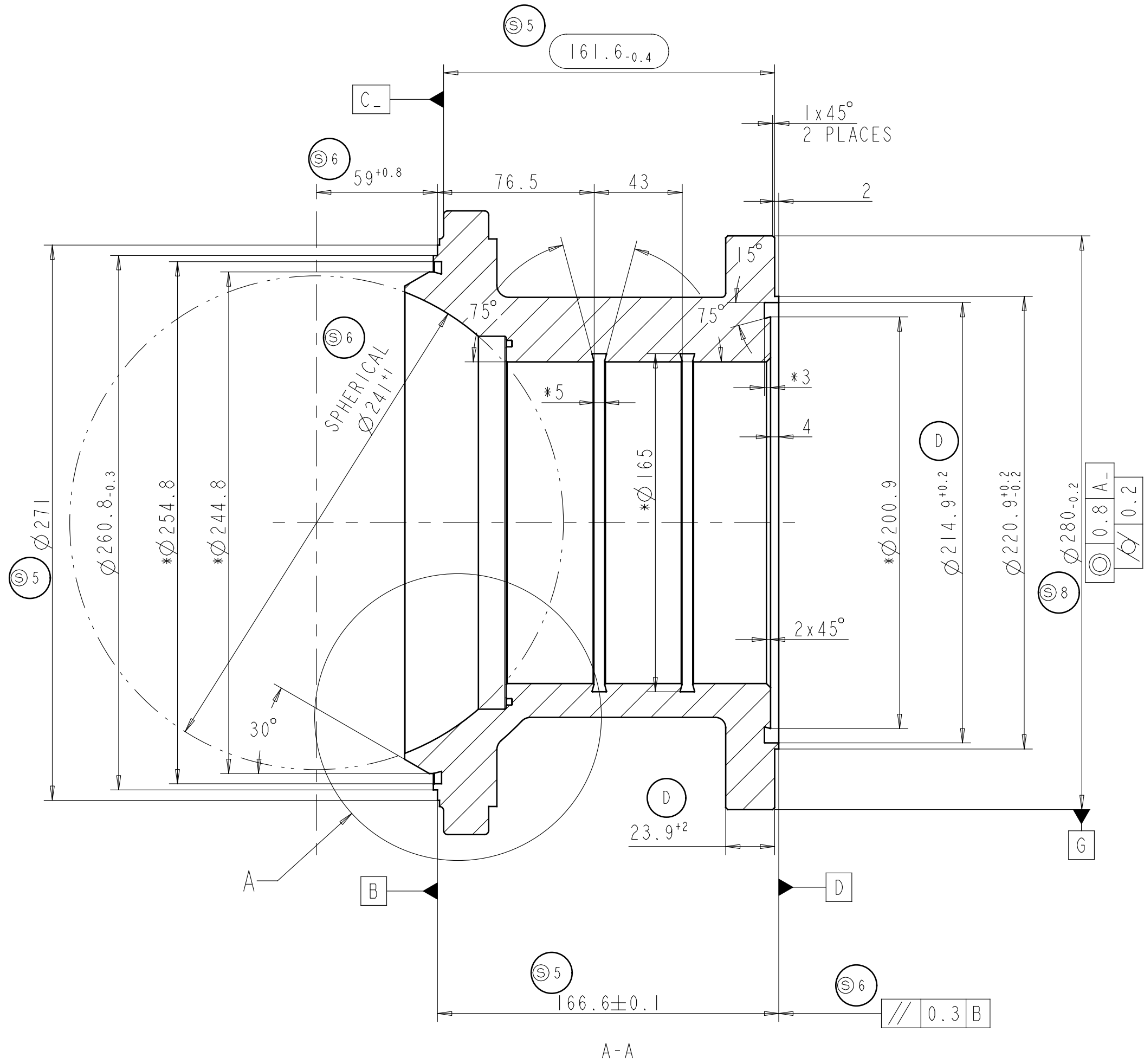
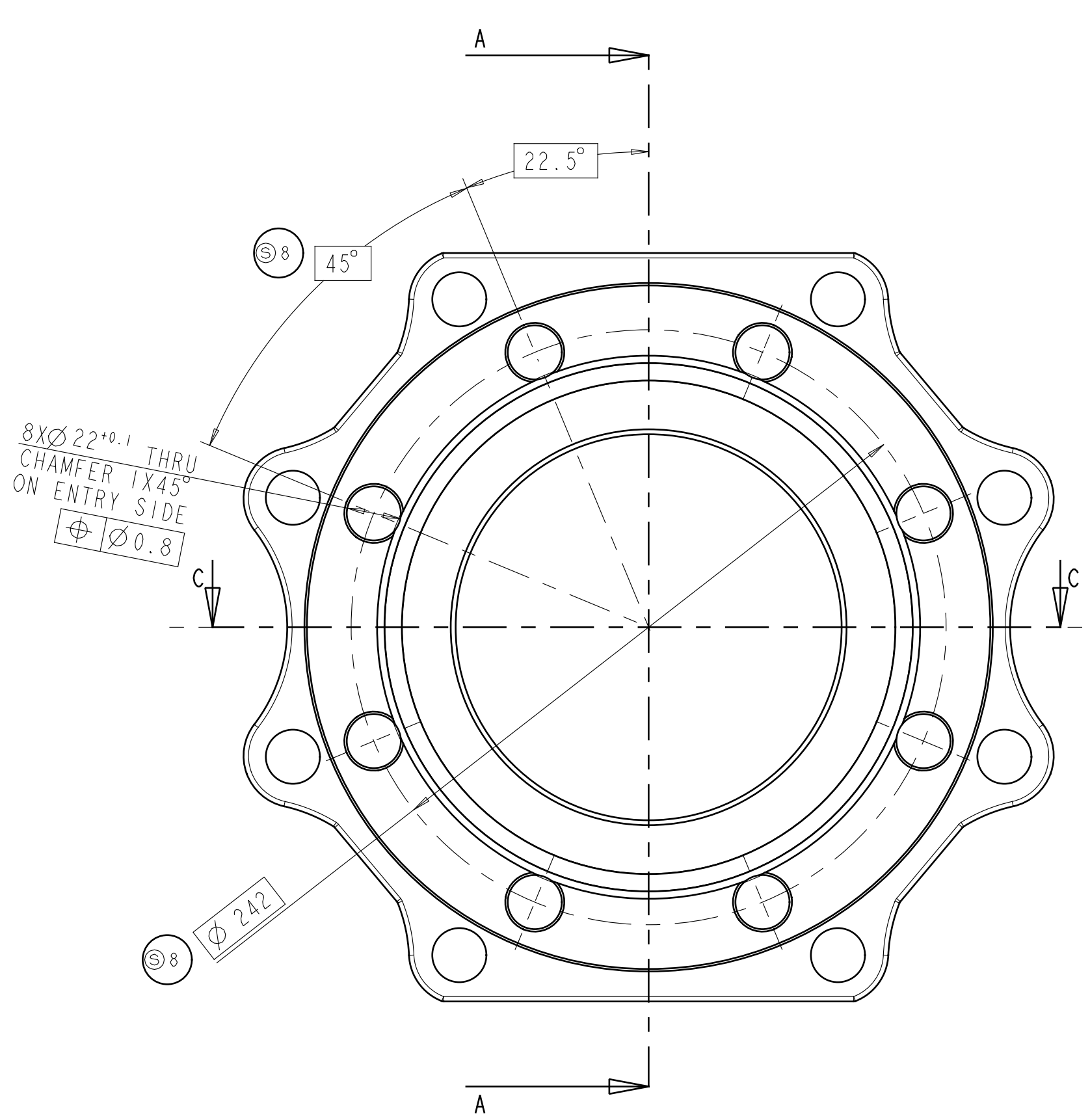


REV	Aender.- Mitteilg.	Beschreibung	durch Datum	gepr. Datum	gen. Datum
-B	K2/005/2012	Metal raise face step diameter & pfa raise face groove diameter change from dia.216 to dia.221.9 & dia 210 to dia. 215.9 respectively	skona 22.05.12	skona 22.05.12	tcsehovics 22.05.12
-C	K2/001/2017	* mark added to Ø254.8,241>242,23>22,215.9>214.9,2 21.9>220.9,tol chd, T & L groove added & detail view B,C,D & E added	vsingh	skona	tcsehovics 21.09.17
-D	K2/004/2017	Removed min dim.23.9.Tol. +2/0 added to 23.9. Tol. +0.2/0 added to 214.9	amora	skona	tcsehovics 27.11.17



Density = 7.150 kg/dm³
Mass = 23.8 kg

Alle Masse in inches[mm] All dimensions in inches[mm]		Pro/E- Zeichnung ! Nicht aendern !			
		Urheberrecht nach DINISO 16016			
		Copyright according to DINISO 16016			
Allgemeintoleranz nach DINISO 2768 Teil 1m+2K Tolerance according to DINISO 2768 part 1m+2K		XOMOX TUFLIN Armaturen Von-Behring-Str.15 International GmbH&Co.OHG D-88131 Lindau/B			
gez:	06.11.09/skona	DN	PN/Class	TYP	MASST
gep:	06.11.09/skul	+6''	+C150	XLBI3	1:2
gen:	06.11.09/gsimo				
Frg:	06.11.09/gsimo				
Ref.Nr.		TAIL FINISH DI			
Land.Code.					
Zeichnungs Nr:	26H202196150	Rev:	-D	A1	

Ref B,D,G for lining process
Ref for machining pipe flange C_

All sharp edges to be deburred

All machined surfaces 3.2

Specification ref 5X

* marked dimensions tolerance
according to DINISO 2768 part 1c+2K