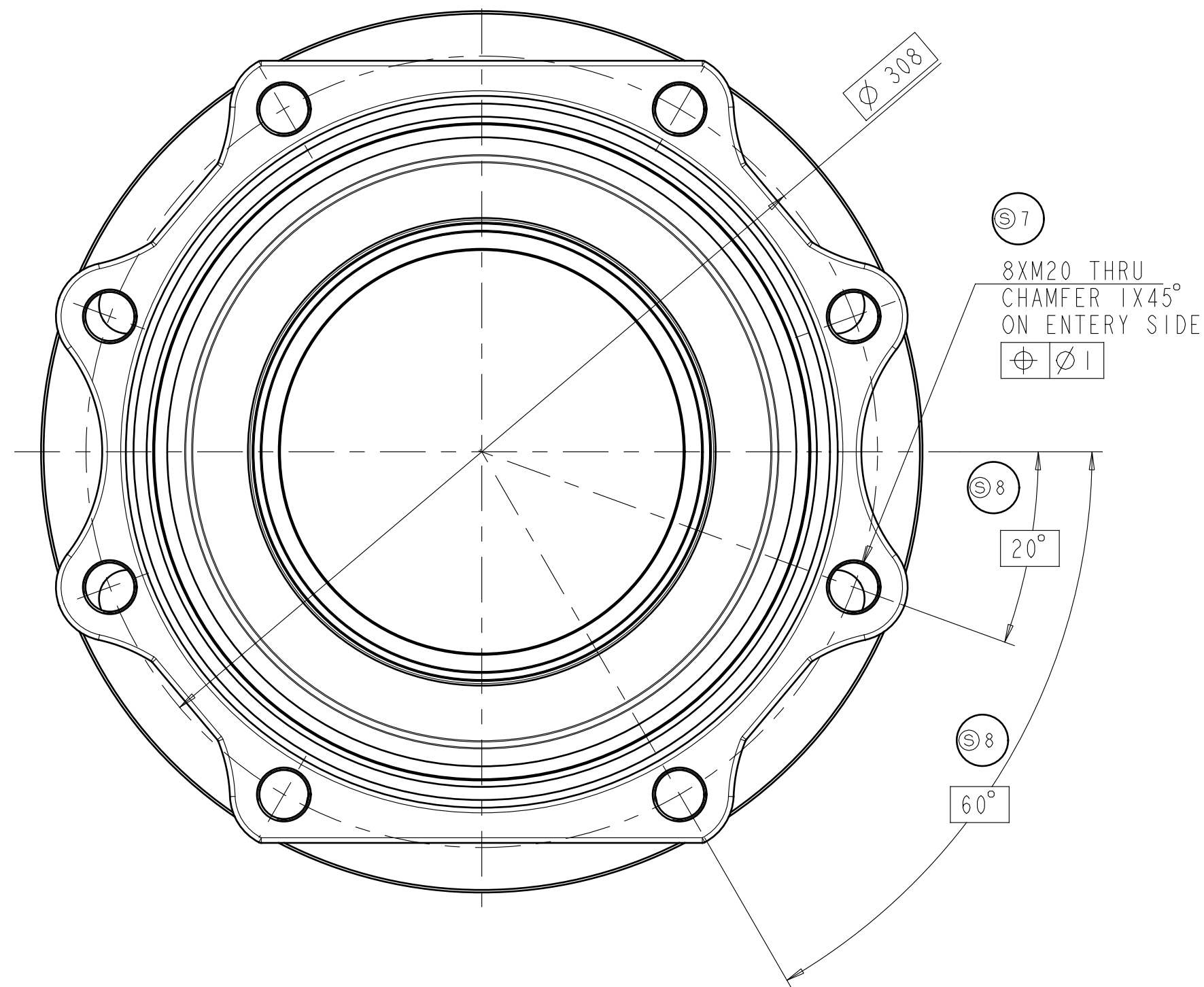
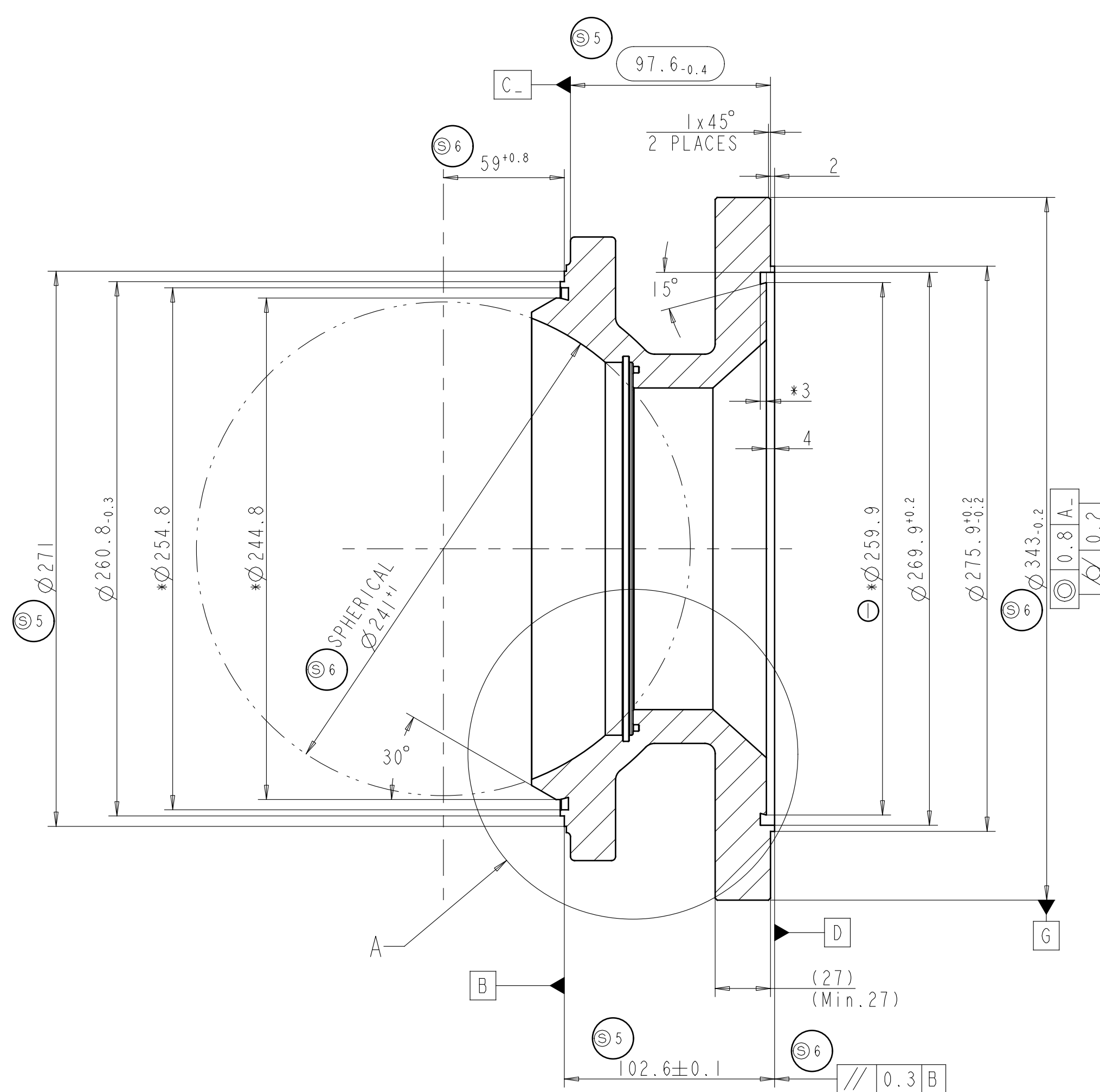
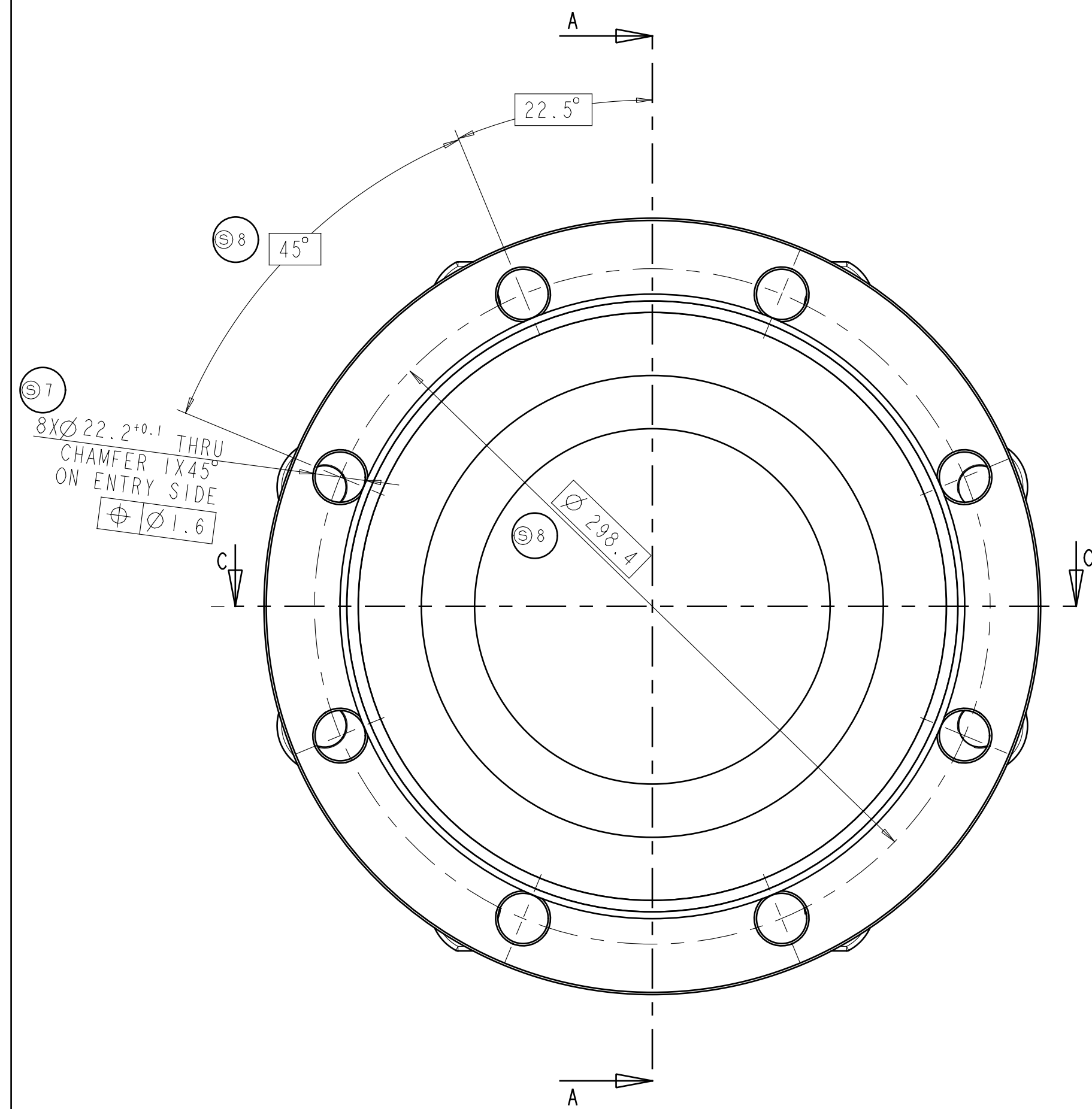
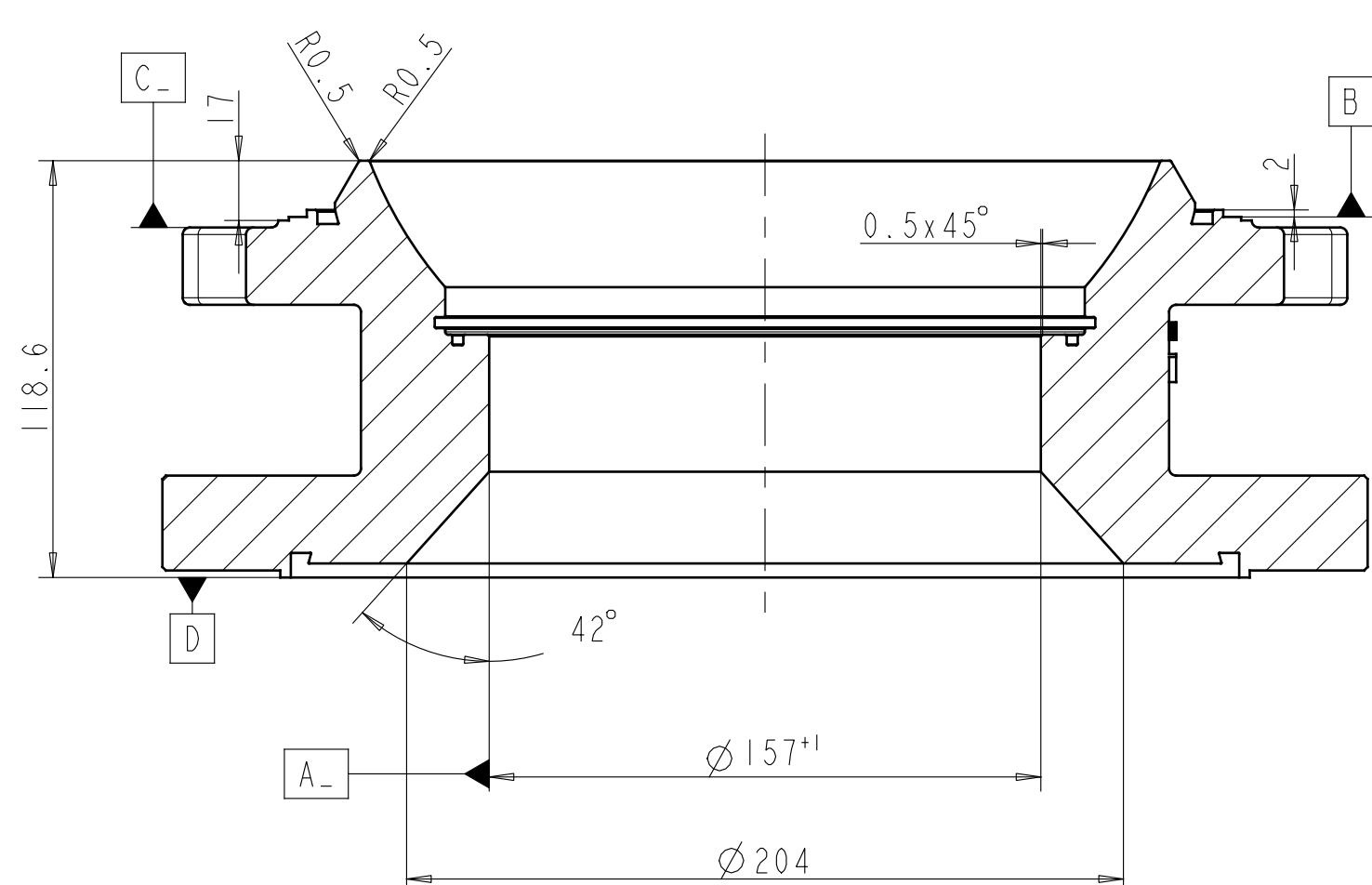


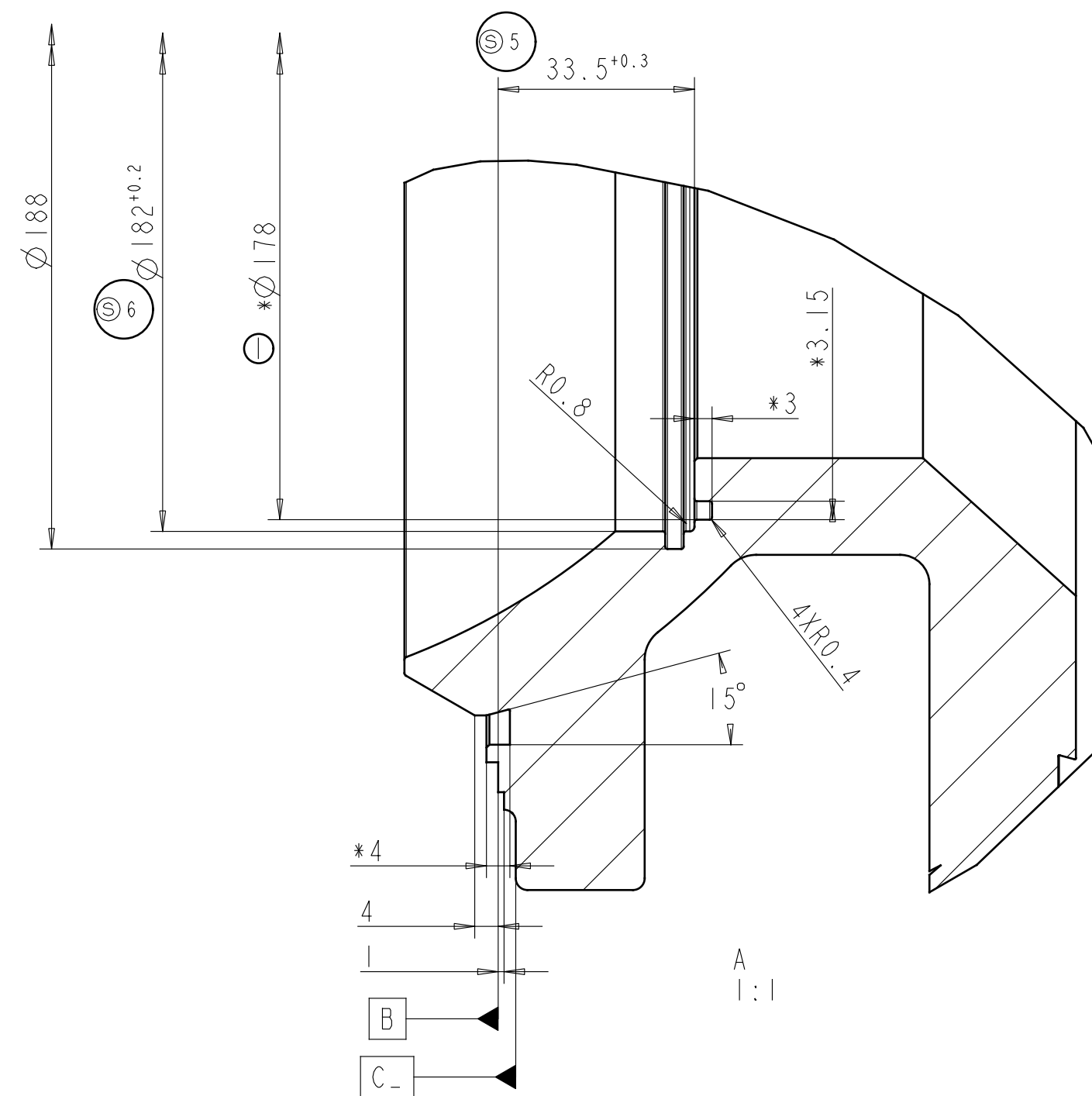
REV	Aender.- Mitteilg.	Beschreibung	durch Datum	gepr. Datum	gen. Datum
-H	K2/005/2012	Metal raise face step diameter & pfa raise face groove diameter change from dia.270 to dia.275.9 & dia.264 to dia.269.9 respectively	skona 22.05.12	skona 22.05.12	tcsehovics 22.05.12
-I	K2/001/2017	254->259.9, * mark added to dims Ø245.8, Ø178.	vsingh	skona	tcsehovics 21.09.17



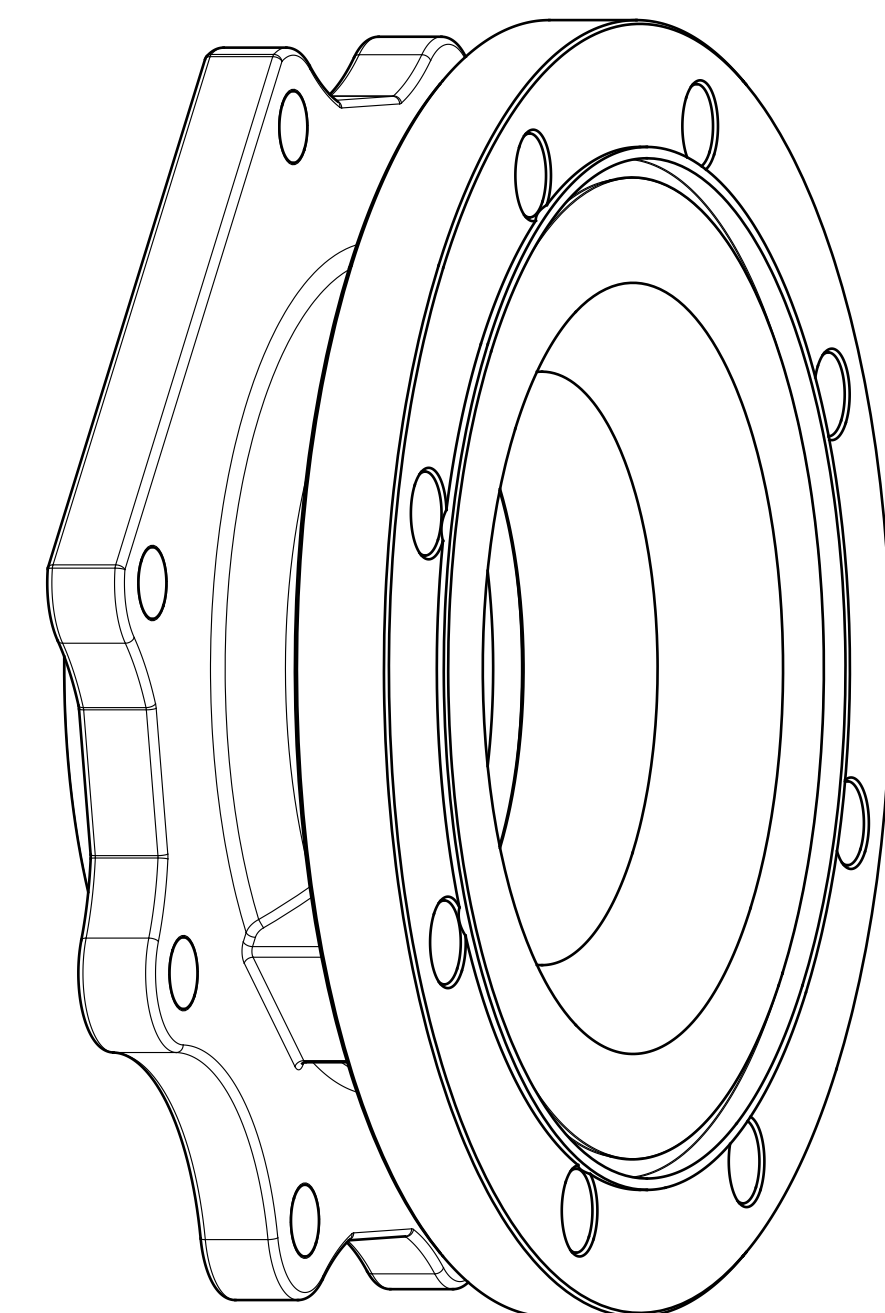
A-A



C-C



A
1:1



1:2

Ref B,D,G for lining process
Ref for machining pipe flange -C

All sharp edges to be deburred

All machined surfaces $3.2/\sqrt{A}$

Specification ref $\textcircled{S}X$

* marked dimensions tolerance
according to DINISO 2768 part 1c+2K

Density = 7.15 Kg/dm³
Mass = 24.7 kg

Alle Masse in inches[mm] All dimensions in inches[mm]		Pro/E- Zeichnung ! Nicht aendern !			
		Urheberrecht nach DINISO 16016			
		Copyright according to DINISO 16016			
Allgemeintoleranz nach DINISO 2768 Teil 1m+2K Tolerance according to DINISO 2768 part 1m+2K		XOMOX TUFLIN Armaturen Von-Behring-Str.15 International GmbH&Co.OHG D-88131 Lindau/B			
gez:	06.11.09/skona	DN	PN/Class	TYP	MASST
gep:	06.11.09/skulik	+8'' RP	+CI50	XLB42	1:2
gen:	06.11.09/gsimo				
Frg:	06.11.09/gsimo				
Ref.Nr.		TAIL FINISH DI			
Land.Code.					
Zeichnungs Nr:		26H202105806	Rev:	-1	A1